

Fermentation

Fermentation is a metabolic process that consumes sugar in the absence of oxygen. The products are organic acids, gases, or alcohol. It occurs in yeast and bacteria, and also in oxygen-starved muscle cells, as in the case of lactic acid fermentation. The science of fermentation is known as zymology.

In microorganisms, fermentation is the primary means of producing ATP by the degradation of organic nutrients anaerobically.^[1] Humans have used fermentation to produce foodstuffs and beverages since the Neolithic age. For example, fermentation is used for preservation in a process that produces lactic acid as found in such sour foods as pickled cucumbers, kimchi and yogurt (see fermentation in food processing), as well as for producing alcoholic beverages such as wine (see fermentation in winemaking) and beer. Fermentation occurs within the gastrointestinal tracts of all animals, including humans.^[2]



Fermentation in progress: Bubbles of CO₂ form a froth on top of the fermentation mixture.

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Definitions

Below are some definitions of fermentation. They range from informal, general usages to more scientific definitions.^[3]

1. Preservation methods for food via microorganisms (general use).
2. Any process that produces alcoholic beverages or acidic dairy products (general use).
3. Any large-scale microbial process occurring with or without air (common definition used in industry).
4. Any energy-releasing metabolic process that takes place only under anaerobic conditions (becoming more scientific).

5. Any metabolic process that releases energy from a sugar or other organic molecule, does not require oxygen or an electron transport system, and uses an organic molecule as the final electron acceptor (most scientific).

Biological role

Along with photosynthesis and aerobic respiration, fermentation is a way of extracting energy from molecules, but it is the only one common to all bacteria and eukaryotes. It is therefore considered the oldest metabolic pathway, suitable for an environment that did not yet have oxygen.^{[4]:389} Yeast, a form of fungus, occurs in almost any environment capable of supporting microbes, from the skins of fruits to the guts of insects and mammals and the deep ocean, and they harvest sugar-rich materials to produce ethanol and carbon dioxide.^{[5][6]}

The basic mechanism for fermentation remains present in all cells of higher organisms. Mammalian muscle carries out the fermentation that occurs during periods of intense exercise where oxygen supply becomes limited, resulting in the creation of lactic acid.^{[7]:63} In invertebrates, fermentation also produces succinate and alanine.^{[8]:141}

Fermentative bacteria play an essential role in the production of methane in habitats ranging from the rumens of cattle to sewage digesters and freshwater sediments. They produce hydrogen, carbon dioxide, formate and acetate and carboxylic acids; and then consortia of microbes convert the carbon dioxide and acetate to methane. Acetogenic bacteria oxidize the acids, obtaining more acetate and either hydrogen or formate. Finally, methanogens (which are in the domain Archaea) convert acetate to methane.^[9]

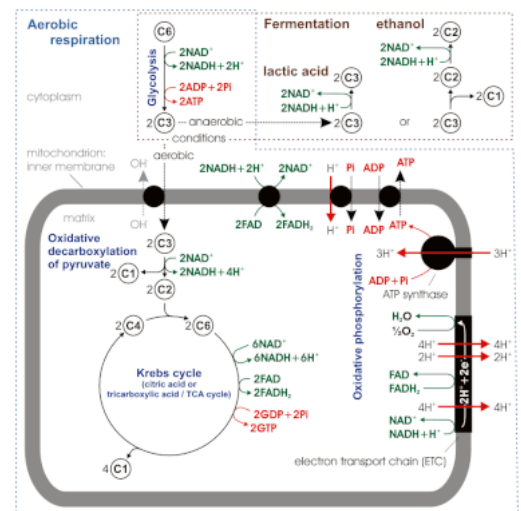
Biochemical overview

Fermentation reacts NADH with an endogenous, organic electron acceptor.^[1] Usually this is pyruvate formed from sugar through glycolysis. The reaction produces NAD⁺ and an organic product, typical examples being ethanol, lactic acid, carbon dioxide, and hydrogen gas (H₂). However, more exotic compounds can be produced by fermentation, such as butyric acid and acetone. Fermentation products contain chemical energy (they are not fully oxidized), but are considered waste products, since they cannot be metabolized further without the use of oxygen.

Fermentation normally occurs in an anaerobic environment. In the presence of O₂, NADH and pyruvate are used to generate ATP in respiration. This is called oxidative phosphorylation, and it generates much more ATP than glycolysis alone. For that reason, fermentation is rarely utilized when oxygen is available. However, even in the presence of abundant oxygen, some strains of yeast such as *Saccharomyces cerevisiae* prefer fermentation to aerobic respiration as long as there is an adequate supply of sugars (a phenomenon known as the Crabtree effect).^[11] Some fermentation processes involve obligate anaerobes, which cannot tolerate oxygen.

Although yeast carries out the fermentation in the production of ethanol in beers, wines, and other alcoholic drinks, this is not the only possible agent: bacteria carry out the fermentation in the production of xanthan gum.

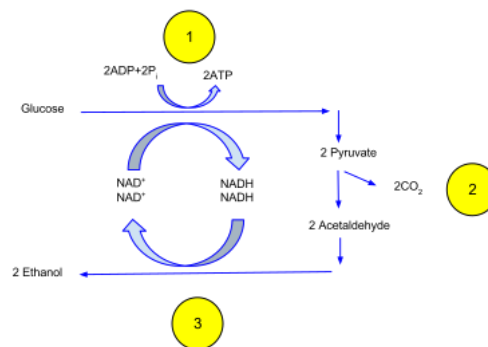
Products



Comparison of aerobic respiration and most known fermentation types in eucaryotic cell.^[10] Numbers in circles indicate counts of carbon atoms in molecules, C6 is glucose C₆H₁₂O₆, C1 carbon dioxide CO₂. Mitochondrial outer membrane is omitted.

Ethanol

In ethanol fermentation, one glucose molecule is converted into two ethanol molecules and two carbon dioxide molecules.^{[12][13]} It is used to make bread dough rise: the carbon dioxide forms bubbles, expanding the dough into a foam.^{[14][15]} The ethanol is the intoxicating agent in alcoholic beverages such as wine, beer and liquor.^[16] Fermentation of feedstocks including sugarcane, corn and sugar beets produces ethanol that is added to gasoline.^[17] In some species of fish, including goldfish and carp, it provides energy when oxygen is scarce (along with lactic acid fermentation).^[18]

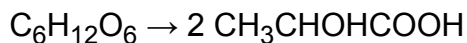


Overview of ethanol fermentation.

The figure illustrates the process. Before fermentation, a glucose molecule breaks down into two pyruvate molecules. The energy from this exothermic reaction is used to bind inorganic phosphates to ATP and convert NAD⁺ to NADH. The pyruvates break down into two acetaldehyde molecules and give off two carbon dioxide molecules as a waste product. The acetaldehyde is reduced into ethanol using the energy and hydrogen from NADH and the NADH is oxidized into NAD⁺ so that the cycle may repeat. The reaction is catalysed by the enzymes pyruvate decarboxylase and alcohol dehydrogenase.^[12]

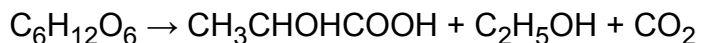
Lactic acid

Homolactic fermentation (producing only lactic acid) is the simplest type of fermentation. The pyruvate from glycolysis^[19] undergoes a simple redox reaction, forming lactic acid.^{[20][21]} It is unique because it is one of the only respiration processes to not produce a gas as a byproduct. Overall, one molecule of glucose (or any six-carbon sugar) is converted to two molecules of lactic acid:

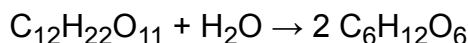


It occurs in the muscles of animals when they need energy faster than the blood can supply oxygen. It also occurs in some kinds of bacteria (such as lactobacilli) and some fungi. It is the type of bacteria that converts lactose into lactic acid in yogurt, giving it its sour taste. These lactic acid bacteria can carry out either homolactic fermentation, where the end-product is mostly lactic acid, or

Heterolactic fermentation, where some lactate is further metabolized and results in ethanol and carbon dioxide^[20] (via the phosphoketolase pathway), acetate, or other metabolic products, e.g.:



If lactose is fermented (as in yogurts and cheeses), it is first converted into glucose and galactose (both six-carbon sugars with the same atomic formula):



Heterolactic fermentation is in a sense intermediate between lactic acid fermentation, and other types, e.g. alcoholic fermentation (see below). The reasons to go further and convert lactic acid into anything else are:

- The acidity of lactic acid impedes biological processes; this can be beneficial to the fermenting organism as it drives out competitors that are unadapted to the acidity; as a result, the food will have a longer shelf life (part of the reason foods are purposely fermented in the first place); however, beyond a certain point, the acidity starts affecting the organism that produces it.
- The high concentration of lactic acid (the final product of fermentation) drives the equilibrium backwards (Le Chatelier's principle), decreasing the rate at which fermentation can occur, and slowing down growth.

- Ethanol, into which lactic acid can be easily converted, is volatile and will readily escape, allowing the reaction to proceed easily. CO₂ is also produced, but it is only weakly acidic, and even more volatile than ethanol.
- Acetic acid (another conversion product) is acidic, and not as volatile as ethanol; however, in the presence of limited oxygen, its creation from lactic acid releases additional energy. It is a lighter molecule than lactic acid, that forms fewer hydrogen bonds with its surroundings (due to having fewer groups that can form such bonds), thus is more volatile and will also allow the reaction to move forward more quickly.
- If propionic acid, butyric acid, and longer monocarboxylic acids are produced (see mixed acid fermentation), the amount of acidity produced per glucose consumed will decrease, as with ethanol, allowing faster growth.

Hydrogen gas

Hydrogen gas is produced in many types of fermentation (mixed acid fermentation, butyric acid fermentation, caproate fermentation, butanol fermentation, glyoxylate fermentation), as a way to regenerate NAD⁺ from NADH. Electrons are transferred to ferredoxin, which in turn is oxidized by hydrogenase, producing H₂.^[12] Hydrogen gas is a substrate for methanogens and sulfate reducers, which keep the concentration of hydrogen low and favor the production of such an energy-rich compound,^[22] but hydrogen gas at a fairly high concentration can nevertheless be formed, as in flatus.

As an example of mixed acid fermentation, bacteria such as *Clostridium pasteurianum* ferment glucose producing butyrate, acetate, carbon dioxide and hydrogen gas.^[23] The reaction leading to acetate is:



Glucose could theoretically be converted into just CO₂ and H₂, but the global reaction releases little energy.

Modes of operation

Most industrial fermentation uses batch or fed-batch procedures, although continuous fermentation can be more economical if various challenges, particularly the difficulty of maintaining sterility, can be met.^[24]

Batch

In a batch process, all the ingredients are combined and the reactions proceed without any further input. Batch fermentation has been used for millennia to make bread and alcoholic beverages, and it is still a common method, especially when the process is not well understood.^{[25]:1} However, it can be expensive because the fermentor must be sterilized using high pressure steam between batches.^[24] Strictly speaking, there is often addition of small quantities of chemicals to control the pH or suppress foaming.^{[25]:25}

Batch fermentation goes through a series of phases. There is a lag phase in which cells adjust to their environment; then a phase in which exponential growth occurs. Once many of the nutrients have been consumed, the growth slows and becomes non-exponential, but production of *secondary metabolites* (including commercially important antibiotics and enzymes) accelerates. This continues through a stationary phase after most of the nutrients have been consumed, and then the cells die.^{[25]:25}

Fed-batch

Fed-batch fermentation is a variation of batch fermentation where some of the ingredients are added during the fermentation. This allows greater control over the stages of the process. In particular, production of secondary metabolites can be increased by adding a limited quantity of nutrients during the non-exponential growth phase. Fed-batch operations are often sandwiched between batch operations.^{[25]:1[26]}

Open

The high cost of sterilizing the fermentor between batches can be avoided using various open fermentation approaches that are able to resist contamination. One is to use a naturally evolved mixed culture. This is particularly favored in wastewater treatment, since mixed populations can adapt to a wide variety of wastes. Thermophilic bacteria can produce lactic acid at temperatures of around 50 degrees Celsius, sufficient to discourage microbial contamination; and ethanol has been produced at a temperature of 70°C. This is just below its boiling point (78°C), making it easy to extract. Halophilic bacteria can produce bioplastics in hypersaline conditions. Solid-state fermentation adds a small amount of water to a solid substrate; it is widely used in the food industry to produce flavors, enzymes and organic acids.^[24]

Continuous

In continuous fermentation, substrates are added and final products removed continuously.^[24] There are three varieties: chemostats, which hold nutrient levels constant; turbidostats, which keep cell mass constant; and plug flow reactors in which the culture medium flows steadily through a tube while the cells are recycled from the outlet to the inlet.^[26] If the process works well, there is a steady flow of feed and effluent and the costs of repeatedly setting up a batch are avoided. Also, it can prolong the exponential growth phase and avoid byproducts that inhibit the reactions by continuously removing them. However, it is difficult to maintain a steady state and avoid contamination, and the design tends to be complex.^[24] Typically the fermentor must run for over 500 hours to be more economical than batch processors.^[26]

History of human use

The use of fermentation, particularly for beverages, has existed since the Neolithic and has been documented dating from 7000–6600 BCE in Jiahu, China,^[27] 5000 BCE in India, Ayurveda mentions many Medicated Wines, 6000 BCE in Georgia,^[28] 3150 BCE in ancient Egypt,^[29] 3000 BCE in Babylon,^[30] 2000 BCE in pre-Hispanic Mexico,^[30] and 1500 BC in Sudan.^[31] Fermented foods have a religious significance in Judaism and Christianity. The Baltic god Rugutis was worshiped as the agent of fermentation.^{[32][33]}

In 1837, Charles Cagniard de la Tour, Theodor Schwann and Friedrich Traugott Kützing independently published papers concluding, as a result of microscopic investigations, that yeast is a living organism that reproduces by budding.^{[34][35]:6} Schwann boiled grape juice to kill the yeast and found that no fermentation would occur until new yeast was added. However, a lot of chemists, including Antoine Lavoisier, continued to view fermentation as a simple chemical reaction and rejected the notion that living organisms could be involved. This was seen as a reversion to vitalism, and was lampooned in an anonymous publication by Justus von Liebig and Friedrich Wöhler.^{[4]:108–109}



Louis Pasteur in his laboratory

The turning point came when Louis Pasteur (1822–1895), during the 1850s and 1860s, repeated Schwann's experiments and showed that fermentation is initiated by living organisms in a series of investigations.^{[21][35]:6} In 1857, Pasteur showed that lactic acid fermentation is caused by living organisms.^[36] In 1860, he demonstrated that bacteria cause souring in milk, a process formerly thought to be merely a chemical change, and his work in identifying the role of microorganisms in food spoilage led to the process of pasteurization.^[37] In 1877, working to improve the French brewing industry, Pasteur published his famous paper on fermentation, "*Etudes sur la Bière*", which was translated into English in 1879 as "Studies on fermentation".^[38] He defined fermentation (incorrectly) as "Life without air",^[39] but correctly showed that specific types of microorganisms cause specific types of fermentations and specific end-products.

Although showing fermentation to be the result of the action of living microorganisms was a breakthrough, it did not explain the basic nature of the fermentation process, or prove that it is caused by the microorganisms that appear to be always present. Many scientists, including Pasteur, had unsuccessfully attempted to extract the fermentation enzyme from yeast.^[39] Success came in 1897 when the German chemist Eduard Buechner ground up yeast, extracted a juice from them, then found to his amazement that this "dead" liquid would ferment a sugar solution, forming carbon dioxide and alcohol much like living yeasts.^[40] Buechner's results are considered to mark the birth of biochemistry. The "unorganized ferments" behaved just like the organized ones. From that time on, the term enzyme came to be applied to all ferments. It was then understood that fermentation is caused by enzymes that are produced by microorganisms.^[41] In 1907, Buechner won the Nobel Prize in chemistry for his work.^[42]

Advances in microbiology and fermentation technology have continued steadily up until the present. For example, in the 1930s, it was discovered that microorganisms could be mutated with physical and chemical treatments to be higher-yielding, faster-growing, tolerant of less oxygen, and able to use a more concentrated medium.^[43] Strain selection and hybridization developed as well, affecting most modern food fermentations.

Etymology




The word "ferment" is derived from the Latin verb *fervere*, which means to boil. It is thought to have been first used in the late 14th century in alchemy, but only in a broad sense. It was not used in the modern scientific sense until around 1600.

See also

- Acetone-butanol-ethanol fermentation
- Dark fermentation
- Fermentation lock
- Gut fermentation syndrome
- Industrial fermentation
- Non-fermenter
- Photofermentation
- Aerobic fermentation

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External links

- *Works of Louis Pasteur* (<https://web.archive.org/web/20100624074721/http://www.pasteurbrewing.com/articles/works-of-louis-pasteur.html>) Pasteur Brewing.
- *The chemical logic behind fermentation and respiration* (<https://web.archive.org/web/20080917123419/http://www.2.ufp.pt/~pedros/bq/respi.htm>)

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